

Data Sheet: Spine squaring module SM-101

Compresses booklet spine into a square shape

The optional SM-101 in-line book spine-squaring module may be connected to the end of the Smart-binder delivery conveyor. Each book exiting the Smart-binder is transported into the SM-101 where it is stopped, clamped and the spine is compressed into a 'square' shape.



Spine squaring module SM-101

The book is then ejected onto a horizontal stack on top of the module

The maximum book thickness for spine squaring is 6.5mm (0.26"). The maximum SM-101 throughput rate is 28 books/min, which reduces the Smart-binder booklet output rate when making thinner booklets.

Saddle-stitched book
BEFORE spine squaring



Saddle-stitched book
AFTER spine squaring



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